

Forney® 220 MULTI-PROCESS WELDER

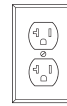


ITEM# 410 SPECS	APPLICATIONS: Light Industrial Automotive Farm / Home Maintenance & Repair	PROCESS: MIG (GMAW) Flux-Core (FCAW) DC TIG (DC GTAW) Stick (SMAW) INPUT VOLTAGE: 110-120V / 208-240V	AMPERAGE RANGE: MIG - 13V - 25V (Up to 200A) Stick - 10A - 200A TIG - 10A - 200A	WELDING CAPACITY: Up to 1/2" mild steel WEIGHT: 51 lbs. (23,14 kg)
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INCLUDES:

- ITEM# 410 Forney® 220 Multi-Process Welder
- Pro-Grip 200A MIG Gun 12-1/2'
- Electrode Holder w/Cable and Connector
- Ground Clamp w/Cable and Connector
- Flow Gauge Regulator w/Hose
- 120V to 240V Adapter
- Spare Consumables
- Forney Expert-Tech™ Tool



120-Volt



240-Volt

Dual-Voltage: Operates on 120V and 240V input power.

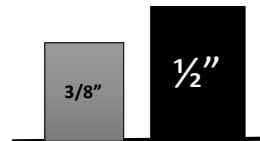
Multi-Process: Capable of MIG welding, DC TIG welding and DC Stick welding.

Metal Drive System: To consistently feed a multitude of wires.

Accessory Auto-Detect: Spool gun and foot pedals automatically sensed when connected. No switches required.

Dual Gas Ports: Keep two cylinders connected to switch between processes with ease.

Large Control Knobs: No more taking off your gloves to make adjustments. Feedback controls allows you to feel the adjustments as you make them.



Weld Capacity:
 3/8" Aluminum (w/Spool Gun)
 1/2" Mild/Stainless Steel



Temperature Controlled Fan: Helps reduce dust particles from entering machine, cuts down on noise and saves money on energy.

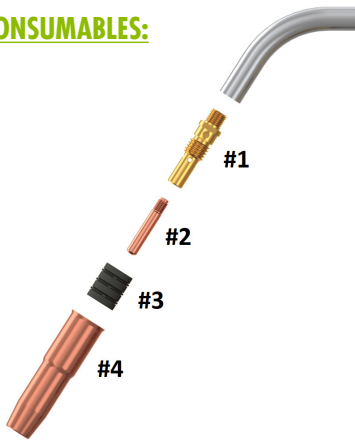


Euro Torch Connection: Allows for quick torch attachment and removal, ensuring a proper torch alignment each and every time the torch is connected.

SP® CC/DC/1ph

Amperage Range	Rated Output	Input Amperage at 60 Hz	Wire Feed Speed Range	Wire/Electrode Types	Wire/Electrode Diameters	Dimensions	Weight
MIG (GMAW)		120V @ 21.4A	90 - 550 IPM	Mild Steel Stainless Steel Cast Iron Aluminum	Wire .024" (0.6mm) To .035" (0.9mm) Electrode 1/16" (1.6mm) To 5/32" (4.0mm)	H: 15.5" (393,7mm) L: 23.25" (263,53mm) W: 10.375" (590,55mm)	51 lbs. (23,18 kg)
120V: 13V - 20V 230V: 13V - 25V	120V: 35% @ 90A 230V: 40% @ 200A						
Stick (SMAW)		230V @ 38A					
120V: 10A - 75A 230V: 10A - 200A	120V: 32% @ 80A 230V: 40% @ 200A						
TIG (GTAW) - DC							
120V: 10A - 110A 230V: 10A - 200A	120V: 35% @ 110A 230V: 40% @ 200A						

CONSUMABLES:



Number	ITEM#	Industry#	Description
#1	85341	52	Diffuser
#2	60174	14-23	Contact Tip .023" (4pk)
	60179	14-30	Contact Tip .030" (4pk)
	60175	14-35	Contact Tip .035" (4pk)
	60168	14-45	Contact Tip .045" (4pk)
#3	120036	32	Insulator (2pk)
#4	85334	22-50	Nozzle, 1/2" Opening
	85335	22-62	Nozzle, 5/8" Opening

ACCESSORIES:



ITEM# 85660
Pro-Grip 17F Amptrol™ TIG
Torch 12.5' with Connector



ITEM# 85658
17F TIG Torch
12.5' with Connector



ITEM# 85655
TIG Foot Pedal
With 7 pin Amphenol

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