

# 220 ST STICK/TIG WELDER

CAT# 326	Processes	Input Power	Electrode Range	Rated Output	Plate Thickness Range	Weight	Dimensions
QUICK	Stick (SMAW)	0001/1001/	1/16" to most 3/16"	200A@25% Duty Cycle	1/2″	49 lbs.	19" x 9.5" x 16.5"
SPECS	TIG (GTAW)	230V/120V					



### **FEATURES AND BENEFITS:**

- Improved design Integrated storage Cable wrap
- Larger work envelope
   15' power cable, ground cable
   and electrode holder
- Versatility

   120/230V adaptable input

   Portable

   Lift arc TIG capable

#### **Includes:**

15' Power cord 15' Electrode holder 15' Ground cable & clamp 50A to 20A Adapter cord

#### **Applications:**

Outdoor repairs Farm & Ranch

#### Reliable Technology:

Easy to use Simple to adjust Dual voltage capable

#### **Warranty:**

Protected under our industry leading

## 5/3/1 WARRANTY

#### FORNEY INDUSTRIES 5/3/1 WARRANTY:

- 5 years: Original main power rectifiers only to include SCRs, diodes and discrete rectifier
- modules, transformers, stabilizers and reactors.

   3 years: Drive systems, PC boards, motors, switches and controls.
- 1 year: MIG guns, relays, contractors and regulators, plasma cutting torches, and accessories.





2300	Input	120V Input		
DUTY CYCLE	AMPS	DUTY CYCLE	AMPS	
25%	200A	40%	100A	
60%	125A	60%	80A	
100%	95A	100%	65A	

P-10817





# **INCLUDES:**



# **USE WITH FORNEY CONSUMABLES:**



